

## ABSTRACT

A component mounting apparatus (101) includes one head unit (10, 20) which has a component holding member (11) capable of holding a component (1) and which is selected from among a plurality of types of head units according to a type of the fed component, a head moving unit (4, 14) which has a head fitting portion (4a) onto which the selected one head unit is removably loaded and which moves the head unit loaded on the head fitting portion in a direction extending generally along a surface of the board, and a head control unit (90) which is provided for each of the head units and which performs control for component mounting operation by a head unit corresponding to the loaded head unit.